

Date: Wednesday, 2/8/2006 11:37:01 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 25740  
 Estimate Number : 10346  
 P.O. Number : N/A  
 This Issue : 2/8/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : LANDING GEAR  
 Previous Run : 24970  
 Written By : SEE COMMENT BELOW  
 Checked & Approved By : JD  
 Comment : Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost: D  
 M

Drawing Name : 205 SKIDTUBE "I" BEAM  
 Part Number : D2596  
 Drawing Number : D2596 REV C  
 Project Number : N/A  
 Drawing Revision : C  
 Material : N/A  
 Due Date : 2/15/2006 Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 D25003100 Extr'n - "I" Beam Web 4"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s).

Extrusion "I" Beam Web 4"

Pick:

Qty Part Number Description Batch  
 1 D2500-3-100 Extrusion

Batch

1321570

9 - D 321570  
 11 - B19074  
 Pmt 06-02-09 (20)

2.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1- Cut D2500-3-100 to length: 99.5" Pmt 06-02-14

2- Use Jig DT8093 to drill pilot holes #30 IT 06-02-14

3- Open to 0.625" diameter using a uni-bit IT 06-02-14

4- Deburr IT 06-02-14

(20) (20) (20)

3.0 HAND FINISHING 1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid Etch and Alodine per QSI 005 4.1

IT 06-02-17

(20)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

BT 06-02-22

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

Pmt 06-02-22 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ \_\_\_\_\_ Date: 06/02/23

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 25740

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

DP 06/02/23

Job Completion



U 06-02-23

